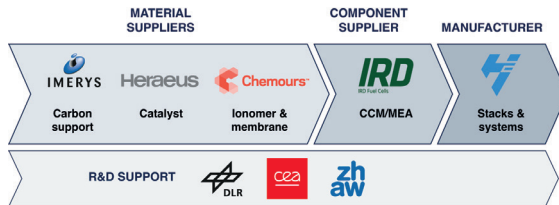


Project description

The R&D project PEMTASTIC aims to meet the key technical challenges to increase durability of membrane-electrode assembly (MEA) for heavy-duty applications. These challenges are approached with a combination of model-based design and the development of a durable catalyst coated membrane using innovative materials tailored for heavy duty operation at high temperature (105°C). The quantitative targets correspond to a durability of 20,000 hours maintaining a state-of-the-art power density of 1.2 W/cm²@0.65 V at a Pt loading of 0.30 g/kW.



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About Clean Hydrogen Partnership

The Clean Hydrogen Partnership is supporting research and innovation (R&I) activities in hydrogen technologies in Europe. It aims to accelerate the development of advanced clean hydrogen applications ready for market, across end-use sectors such as energy, transport, building and industry, while strengthening the competitiveness of the clean hydrogen value chain. The members of the partnership are the European Commission, fuel cell and hydrogen industries represented by Hydrogen Europe and the research community represented by Hydrogen Europe Research.



The project is supported by the Clean Hydrogen Partnership and its members Hydrogen Europe and Hydrogen Europe Research.

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<http://pemtastic-project.eu/>

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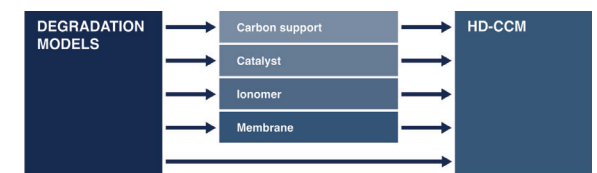


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PEMTASTIC



ROBUST PEM FUEL CELLS MEMBRAN ELECTRODE ASSEMBLIES DERIVED FROM MODEL-BASED UNDERSTANDING OF DURABILITY LIMITATIONS FOR HEAVY DUTY APPLICATIONS



MODEL-BASED CCM DEVELOPMENT

Objectives

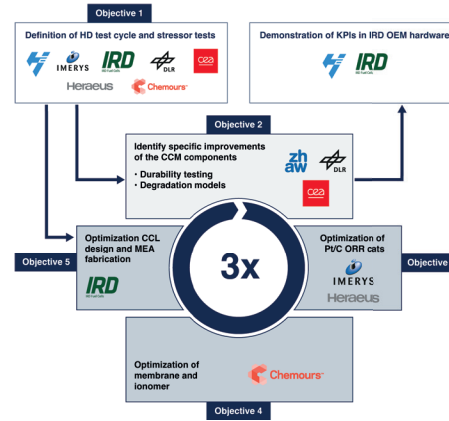
To overcome durability hurdle of polymer electrolyte membrane fuel cells (PEMFC) and in line with the Strategic Research and Innovation Agenda (SRIA) of the Clean Hydrogen Joint Undertaking, new application-tailored component materials, cell designs and operating strategies must be developed.

This is the purpose of the PEMSTATIC project which aims at bringing to technology readiness level (TRL) 4 the highly innovative concept of durable heavy duty membrane electrode assembly (MEA) derived from enhanced degradation models and addressing the different sub-components of the catalyst coated membrane (CCM) and their interactions.

| Clean Hydrogen JU SRIA KPIs | | | | |
|-----------------------------------|-------------|--------------|--------------|-------------------|
| | SOA 2020 | Targets 2024 | Targets 2030 | PEMSTATIC targets |
| Durability / h | 15,000 | 20,000 | 30,000 | 20,000 |
| PGM loading / gkW ⁻² | 0.4 | <0.3 | <0.25 | 0.3 |
| Power density / Wcm ⁻² | 1.0 @ 0.65V | >1.2 @ 0.65V | >1.2 @ 0.65V | 1.2 @ 0.65V |
| Additional Project KPIs | | | | |
| Operation temperature / C° | 80-85 | | | 95-105 at low RH |

- Objective 1: Define fuel cell operation protocols and cycling tests for heavy duty application and propose operation strategy for high fuel efficiency.
- Objective 2: Parameterisation of degradation models to predict MEA lifetime and identify specific improvements of the CCM and its components.
- Objective 3: Development of robust catalyst support and deposition process for catalysts.
- Objective 4: Development of membrane and ionomer for operation at increased temperature
- Objective 5: Catalyst layers and CCM with increased durability and state-of-the art performance tailored for heavy duty operation
- Objective 6: Ensure the dissemination of the project results and the promotion of the project, through ad-hoc strategies through target groups and key stakeholders and define the exploitation strategy of the PEMTASTIC outcome.

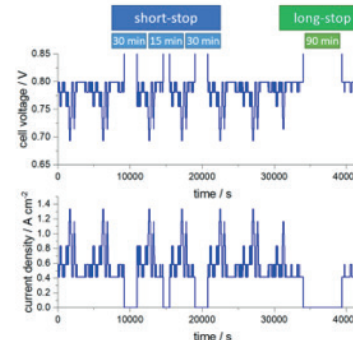
Methodology & results



PEMTASTIC fuel cell testing protocols for HD application

| | PEMTASTIC HD conditions | |
|--|-------------------------|--------------------------------|
| | At air inlet | At air outlet (calc by CEA) |
| Differential Cell | | |
| Cell temperature [°C] | 90 | 105 |
| Gas composition | H2/air | H2/(N2+9%O2) |
| Outlet pressure anode / cathode [bar _{abs}] | 2.5/2.5 | 2.6/2.2 |
| Gas inlet temperature anode/cathode [°C] | Cell temperature + 5 °C | |
| RH anode / cathode [%] | 80/50 | 35/60 |
| H2 and O2 stoichiometry for 4 cm channel length [-] | 10/10 | |
| Fixed gas flow according to current density [A/cm ²] | 3,0 | |
| Stack / Technical Single Cell | | |
| Coolant inlet temperature [°C] | 90 | |
| Gas composition | H2/air | |
| Inlet pressure anode / cathode [bar _{abs}] | 2.6/2.5 | |
| Gas inlet temperature anode/cathode [°C] | 95 | |
| RH anode / cathode [%] | 50/35 | |
| Stoichiometry integral cell / stack [-] | 1.2/1.8 | |
| Fixed gas flow according to current density [A/cm ²] | 0,2 | |

HD load profile for PEMFC derived from truck driving cycle



Consortium



- DLR: coordination, MEA characterization, degradation modelling
- ZHAW: multi-scale degradation modelling
- CEA: MEA characterization, ex-situ analytics
- Chemours: improved ionomers and membranes
- Imerys: innovative catalyst support
- Heraeus: advanced catalyst deposition
- IRD: CCM development
- Symbio: operation strategy, stack testing

